



**CONTROL WS 708**



**SET OF PIPES WITH ELECTRODES**

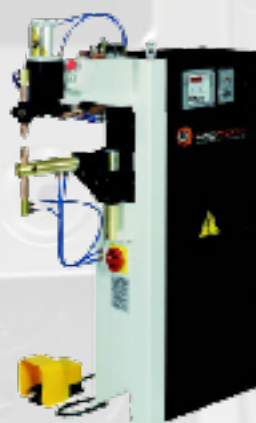


**SET OF BARHOLDERS WITH  
BARS**

- Lower round arm with adjustable height and lateral adjustment.
- Electrode holders with electrodes for spot welding and ability to easily fit barholders for projection welding.
- Lower arm holder can be adjusted for use with larger arm gap.
- Spot welding.
- Projection welding with bars for mesh.

## UPON REQUEST

- Different length arms (Optional)
- Lower arms with pressed-in electrode (for welding pipes or similar) and longer electrode holder on the upper arm (Optional)
- Special version with platens only for projection welding (PPN 53)



**PPN**



**PPS**

| TECHNICAL SPECIFICATIONS        |              | PPN / PPS |         |         |
|---------------------------------|--------------|-----------|---------|---------|
|                                 |              | 35        | 60      | 125     |
| Single Phase Input              | V 50/60 Hz   | 400       | 400     | 400     |
| Rated Power @ 50%               | kVA          | 35        | 60      | 125     |
| Max. Welding Power              | kVA          | 69        | 113     | 294     |
| Installed Power                 | kVA          | 20        | 38      | 80      |
| Fuse (Delayed Action)           | A            | 63        | 100     | 250     |
| Open Circuit Voltage            | V            | 4.5       | 5.9     | 11.5    |
| Secondary Short Circuit Current | kA           | 19        | 24      | 32      |
| Max. Welding Current            | kA           | 15.2      | 19.2    | 32      |
| Working Stroke                  | mm           | 60        | 65      | 100     |
| Electrode Force Max (6 Bar)     | daN          | 230       | 470     | 900     |
| Water Consumption               | l/min        | 6         | 7       | 8       |
| Dimensions                      | Depth mm     | 1005      | 1070    | 1370    |
|                                 | Width mm     | 410       | 430     | 420     |
|                                 | Height mm    | 1425      | 1520    | 1750    |
| Weight                          | kg           | 200       | 335     | 700     |
| Throat Depth (A)                | mm           | 395       | 435     | 500     |
| Optional Throat Depth (A)       | mm           | -         | 650     | 700     |
| Electrode Opening Height        | Min/Max (mm) | 140/400   | 180/510 | 170/320 |
| Lower Arm Height                | Min/Max (mm) | 690/950   | 615/945 | 710/860 |